

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method of conveying extrusion molded products from a material feed unit to a receiving unit by a plurality of conveyors, ~~comprising~~ comprising:
removably interposing at least one expansion conveyor between some of the plurality conveyors out of the conveyors causing expansion or contraction to expand or contract the expansion conveyor in order to adjust thereby adjusting a conveying speed of the extrusion molded products to be carried, wherein
a conveyor speed of the plurality of conveyors can be changed to several levels,
a delivery speed of the material feed unit is controllable to be increased or decreased depending on an increase or decrease of the conveyor speed of the plurality of conveyors, and
obtaining in advance a response delay of the delivery speed of the material feed unit to the conveyor speed of the plurality of conveyors and an attenuation time, wherein a target value of the delivery speed is set based on the response delay and the attenuation time when the conveyor speed of the plurality of conveyors is changed.

2-3. (Canceled)

4. (Currently Amended) The method of conveying extrusion molded products according to ~~claim 3~~ claim 1, wherein when the material feed unit has a plurality of extruders, the speed of each extruder is controlled according to a change in the conveyor speed of the conveyors.

5. (Canceled)

6. (Currently Amended) The method of conveying extrusion molded products according to ~~claim 3~~ claim 1, wherein the target value of conveying speed is set according to the throughput of the receiving unit.

7. (Currently Amended) A device for conveying extrusion molded products from a material feed unit to a receiving unit, having a plurality of conveyors ~~to carry extrusion molded products from a material feed unit to a receiving unit, wherein and~~ at least one expansion conveyor ~~is removably~~ interposed between some conveyors out of the plurality of conveyors, comprising:

means for changing a conveyor speed of the conveyors to several levels;

means for controlling a delivery speed of the material feed unit to increase or decrease depending on an increase or decrease of the conveyor speed of the conveyors;

means for setting a target value of the delivery speed of the extrusion molded products based on a previously obtained conveyor speed of the conveyors, a response delay of the delivery speed of the material feed unit, and an attenuation time, at a time when the conveyor speed of the conveyors is changed, the target value of the delivery speed is set to the target value having been set.

8. (Previously Presented) The method of conveying extrusion molded products according to claim 4, wherein the target value of conveying speed is set according to the throughput of the receiving unit.

9. (Currently Amended) The method of conveying extrusion molded products according to ~~claim 5~~ claim 1, wherein the target value of conveying speed is set according to the throughput of the receiving unit.